



## 2014 Casual Furniture Collection



**KETTLER®** *Casual Furniture incorporates the finest materials, careful craftsmanship and clean, versatile designs with exemplary comfort.*



## ELECTROTHERM®

Specially developed for the harshest outdoor elements, providing an exceptional corrosion barrier that reliably seals and protects the high quality steel frame, even in coastal areas.

### FOUR LAYER COATING

1. Pre-treatment layer
2. Electrophoresis coating
3. Epoxy primer coating
4. Super durable top coat

## ELECTROTHERM® ADVANTAGE

- Uniform coating thickness with excellent edge coverage.
- Higher powder adhesion rate (20% more than standard methods).
- Maximum weather and corrosion resistance.
- Superior color retention and resistant to blistering and peeling.



## ALUMINUM

Light weight, sturdiness, flexibility... just a few advantages of this versatile metal that makes it second to none. Elegant aluminum frames in sloping contours in combination with our slings or solid polymer seats and backs, allow for a contemporary design and timeless character. The specialized surface treatment and powder coat finish not only develops the frames signature brilliance, but allows for an easier cleaning and extreme resistance to weather conditions. The sum of these properties makes for an outstanding lineup of outdoor leisure furniture.

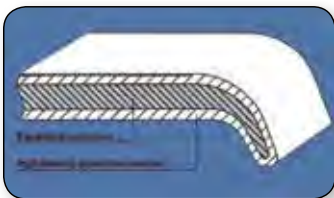


## SOLID POLYMER

The material recipe for this high-quality polymer has been specially developed by KETTLER® and is impervious to all weather conditions. All the solid polymer elements are extremely sturdy with brilliant surfaces and no sharp edges. Here too lies the fine distinction between KETTLER® products and mass-produced articles.

## KETTALUX® / KETTALUX®-PLUS

This high-quality polymer material is mainly for seat, back and arm-rest elements as well as the table tops. The proprietary material is produced in a two-component process. The outer layer consists of high-quality polymer which forms a hard outer shell. The interior uses sturdy recycled polymer material. KETTALUX® furniture is extremely weatherproof, strong and easy to clean and maintain. Certain collections and tabletops with the KETTALUX®-PLUS symbol are protected with a special thermal treated lacquer. Robotically applied, this premium surface treatment provides added brilliance and non-staining, self-cleaning characteristics.







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# Monte Carlo

ELECTROTHERM®

Modern simplicity and generous contours provide unforgettable relaxation



Arm Chair\*  
303202-20, Gray  
Cushion # 4525



Spring Rocker  
303277-20, Gray  
Cushion # 4525



Bench\*  
303211-20, Gray  
Cushion # 4569

\*Stackable



# Monte Carlo

**KETTLER®**



Scan for more info on KETTLER® Wrought Iron Furniture!



Folding Side Chair  
QH341620, Gray  
Cushion # 4509



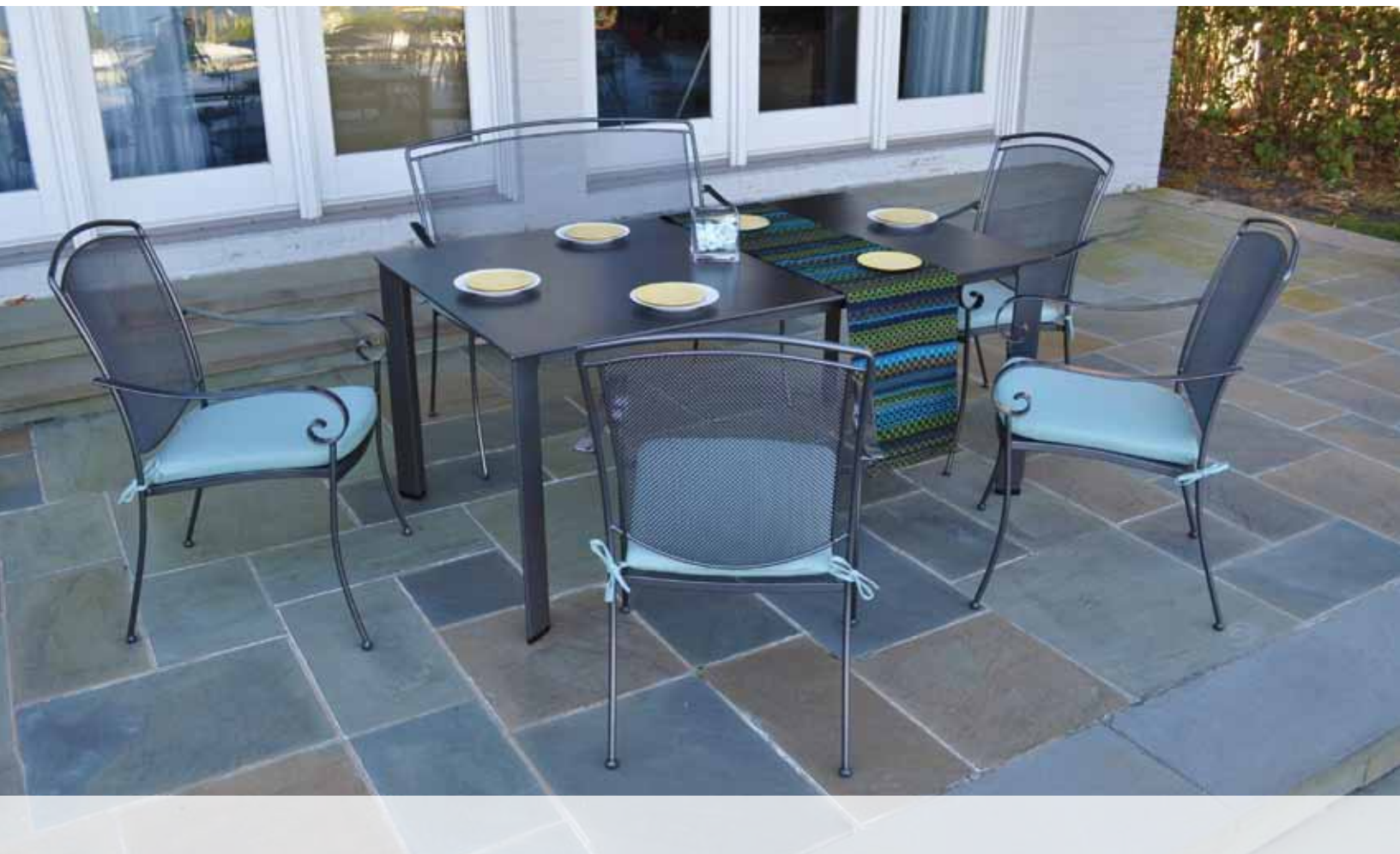
Side Chair\*  
QH341720, Gray  
Cushion # 4509



Spring Chair\*  
QH348820, Gray  
Cushion # 4526

\*Stackable

A worthy successor to the historic wrought iron furniture of French parks and English gardens



Arm Chair\*  
QH57520, Gray  
Cushion # 4525



Coil Chair  
QH57620, Gray  
Cushion # 4525



Bench\*  
QH57720, Gray  
Cushion # 4569

\*Stackable



# Siero

# KETTLER®

Sleek modern lines are sure to give your outdoor area a bold new look



\*Bench not available.



Multi-Position Chair  
101601-20, Gray  
Cushion # 4526



Arm Chair\*  
101602-20, Gray  
Cushion # 4516



\*Stackable



# Pilo

ELECTROTHERM®

Ergonomic design and airy mesh ensures optimal seating comfort



Arm Chair\*  
QH542126, Gray  
Cushion # 4525

\*Stackable



# Torrent

Timeless style and enduring quality



Arm Chair\*  
101502-20, Gray  
Cushion # 4525

\*Stackable





Lightweight and compact with plenty of full-size comfort



Arm Chair\*  
QH330020, Gray  
QH330099, Bronze  
Cushion # 4520



Bench\*  
QH335620, Gray  
Cushion # 4569



Spring Rocker  
QH337720, Gray  
Cushion # 4520



Bar Chair\*  
QH360020, Gray  
Cushion # 4508

\*Stackable



Modern simplicity in vivid colors, sure to brighten up any outdoor space



Arm Chair\*  
QH330000, White  
QH330044, Green • QH330077, Red  
Cushion # 4520



30" Round Dining Table  
QH683000, White  
QH683044, Green  
QH683077, Red



42" Round Dining Table  
QH686000, White  
QH686044, Green  
QH686077, Red

Tables have umbrella holes

\*Stackable



Add a touch of color and warmth for pure relaxation



18" Round Side Table\*

QH441100, White  
QH441144, Green  
QH441177, Red



Arm Chair\*

QH420000, White  
QH420044, Green • QH420077, Red  
Cushion # 4524



\*Stackable



Inviting with a skillful balance of straight lines and subtle curves



Arm Chair\*  
QH36020, Gray  
Cushion # 4516



Spring Rocker  
QH36120, Gray  
Cushion # 4516



Bench\*  
QH36720, Gray  
Cushion # 4569



Side Chair\*  
QH36820, Gray  
Cushion # 4509



Bar Chair\*  
QH36920, Gray  
Cushion # 4508

\*Stackable



- See page 31 for fabric selection



*Club Chair\**  
QH37020, Gray  
Cushion # 4542



*Club Spring Rocker*  
QH37120, Gray  
Cushion # 4542



*Love Seat*  
QH37220, Gray  
Cushion # 4542



*Club Ottoman\**  
QH37520, Gray  
Cushion # 4535

\*Stackable

# Accessories

ELECTROTHERM®



Scan for more info on KETTLER® Wrought Iron Accessories and Tables!



*Vigo Multi-Position Lounger*  
303415-20, Gray  
Cushion # 4521



*88 lb. Granite Umbrella Base with  
wheels and telescoping handle*  
4592-400, Polished Granite



*Multi-Position Lounger*  
QH363320, Gray  
Cushion # 4521



*Ottoman / Side Table\**  
QH342220, Gray



*18" Round Side Table\**  
QH441120, Gray



*16.5" Round Side Table*  
QH61020, Gray

\*Stackable



# KETTALUX®-Plus Tables

**KETTLER®**

Constructed in Germany using the KETTALUX®-Plus 2 component process, this innovative tabletop is shock absorbent and totally weatherproof. Its warp-proof resin core and chip resistant edges are made from our proprietary polymer resin, ensuring a lifetime of advanced stability and resilience.



37" Square Dining Table  
3840-827, Gray  
3840-829, White



63" x 37" Dining Table  
3843-827, Gray  
3843-829, White



37" Square Coffee Table  
301819-7110, Gray  
No Umbrella Hole



46" Round Folding Table  
307017-7100, Gray  
307017-5100 White



32" Square Folding Table  
307018-7100, Gray  
307018-5100, White

■ ■ ■  
Made in Germany



\* All tables have umbrella holes  
unless otherwise noted

# Mesh Top Tables

ELECTROTHERM®

\* All tables have umbrella holes unless otherwise noted



*Round Dining Table*

36" QH685022, Gray  
42" QH686022, Gray  
42" QH686099, Bronze  
48" QH689122, Gray



*Square Dining Table*

32" QH683522, Gray  
36" QH682522, Gray  
42" QH684222, Gray



*Rectangle Dining Table*

57" x 35" QH682322, Gray  
57" x 35" QH682399, Bronze  
75" x 42" QH692322, Gray



*24" Round Dining Table*

QH687122, Gray  
No Umbrella Hole



*30" Round Dining Table*

QH683022, Gray  
QH683099, Bronze



*24" Round Folding Table*

QH680022, Gray  
No Umbrella Hole



# Mesh Top Tables

**KETTLER®**

\* All tables have umbrella holes unless otherwise noted



33" Round Bar Table  
QH316822, Gray



36" Square Bar Table  
QH313622, Gray



42" Round Coffee Table  
QH314222, Gray



40" Square Mesh Loft Dining Table\*  
101819-22, Gray

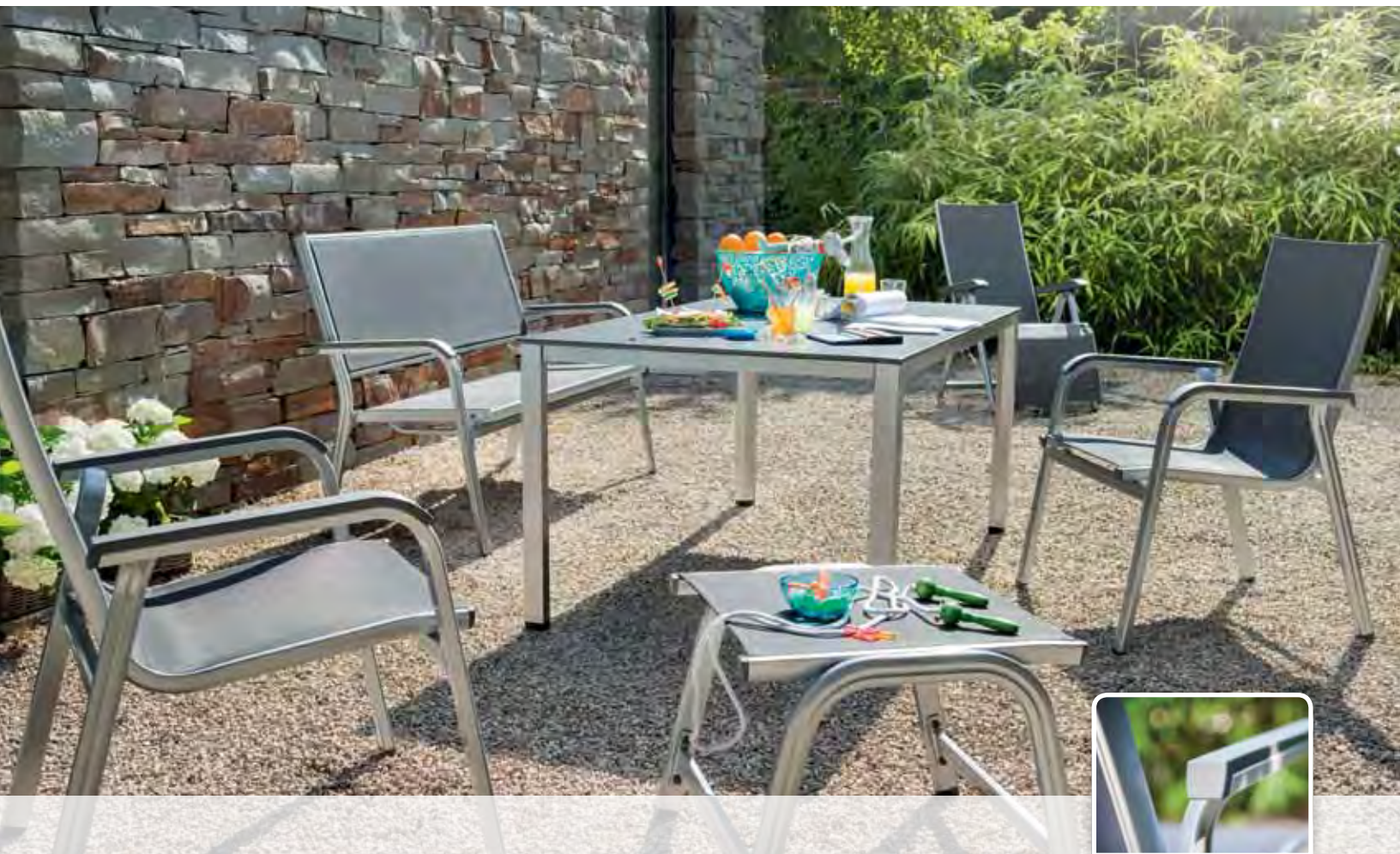


Rectangle Mesh Loft Dining Table\*  
63" x 40" 101821-22, Gray  
87" x 40" 101825-22, Gray

\* A.D.A. Compliant

# Basic Plus

Sophisticated living with the finest quality – indoors and out



*Stack Chair\**

301202-0000, Silver/Gray  
301202-7000, Gray/Gray



*Multi-Position Chair*

301201-0000, Silver/Gray  
301201-7000, Gray/Gray



*Multi-Position Relaxer*

301216-0000, Silver/Gray  
301216-7000, Gray/Gray



*Ottoman*

301203-0000, Silver/Gray  
301203-7000, Gray/Gray

*\*Stackable*





Scan for more info on KETTLER® Aluminum Furniture!



*Folding Side Chair*

301218-0000, Silver/Gray  
301218-7000, Gray/Gray



*Bench*

301211-0000, Silver/Gray  
301211-7000 Gray/Gray



*Stack Lounger\**

301214-0000, Silver/Gray  
301214-7000, Gray/Gray

\*Stackable

# Basic Plus

Indulging comfort with an array of seating options



*Stack Chair\**  
301202-200N, White/Navy



*Multi-Position Chair*  
301201-200N, White/Navy



*Multi-Position Relaxer*  
301216-200N  
White/Navy



*Ottoman*  
301203-200N  
White/Navy



*Folding Side Chair*  
301218-200N  
White/Navy



*Bench*  
301211-200N  
White/Navy



*Stack Lounger\**  
301214-200N  
White/Navy  
\*Stackable



A unique blend of materials in a stackable compact design, perfect for smaller spaces



Made in Germany



Side Chair\*  
101106-7000, Gray



Arm Chair\*  
101107-7000, Gray



\*Stackable



# Wave

Elegant comfort with optimal functionality creates the perfect setting for any event



■ ■ ■  
Made in Germany



*Multi-Position Chair*  
302001-7000, Gray  
Cushion # 4603



# KETTALUX®-Plus Tables

**KETTLER®**

Constructed in Germany using the KETTALUX®-Plus 2 component process, this innovative tabletop is shock absorbent and totally weatherproof. Its warp-proof resin core and chip resistant edges are made from our proprietary polymer resin, ensuring a lifetime of advanced stability and resilience.



*37" Square Dining Table*  
301819-0100 Silver/Gray  
3840-827, Gray/Gray  
3840-829, White/White



*63" x 37" Dining Table*  
301821-0100, Silver/Gray  
3843-827, Gray/Gray  
3843-829, White/White



*46" Round Folding Table*  
307017-0100, Silver/Gray  
307017-7100, Gray/Gray  
307017-5100, White/White



*32" Square Folding Table*  
307018-0100, Silver/Gray  
307018-7100, Gray/Gray  
307018-5100, White/White



Made in Germany



\* All tables have umbrella holes

# Tiffany

Flawless quality and superior comfort offering endless flexibility and relaxation

Scan for more info on KETTLER® Solid Polymer Resin Furniture!



■ ■ ■  
Made in Germany



36 Position Lounger  
1672-000  
Cushion # 4521



3 Position Ottoman  
1072-000  
Cushion # N/A



Serving Cart  
3772-000



16 Position Chair  
1472-000  
Cushion # 4605



Spoil yourself with timeless design, generous comfort, and convenient functionality



Made in Germany



Multi-Position Lounger  
1638-000  
Cushion # 4501



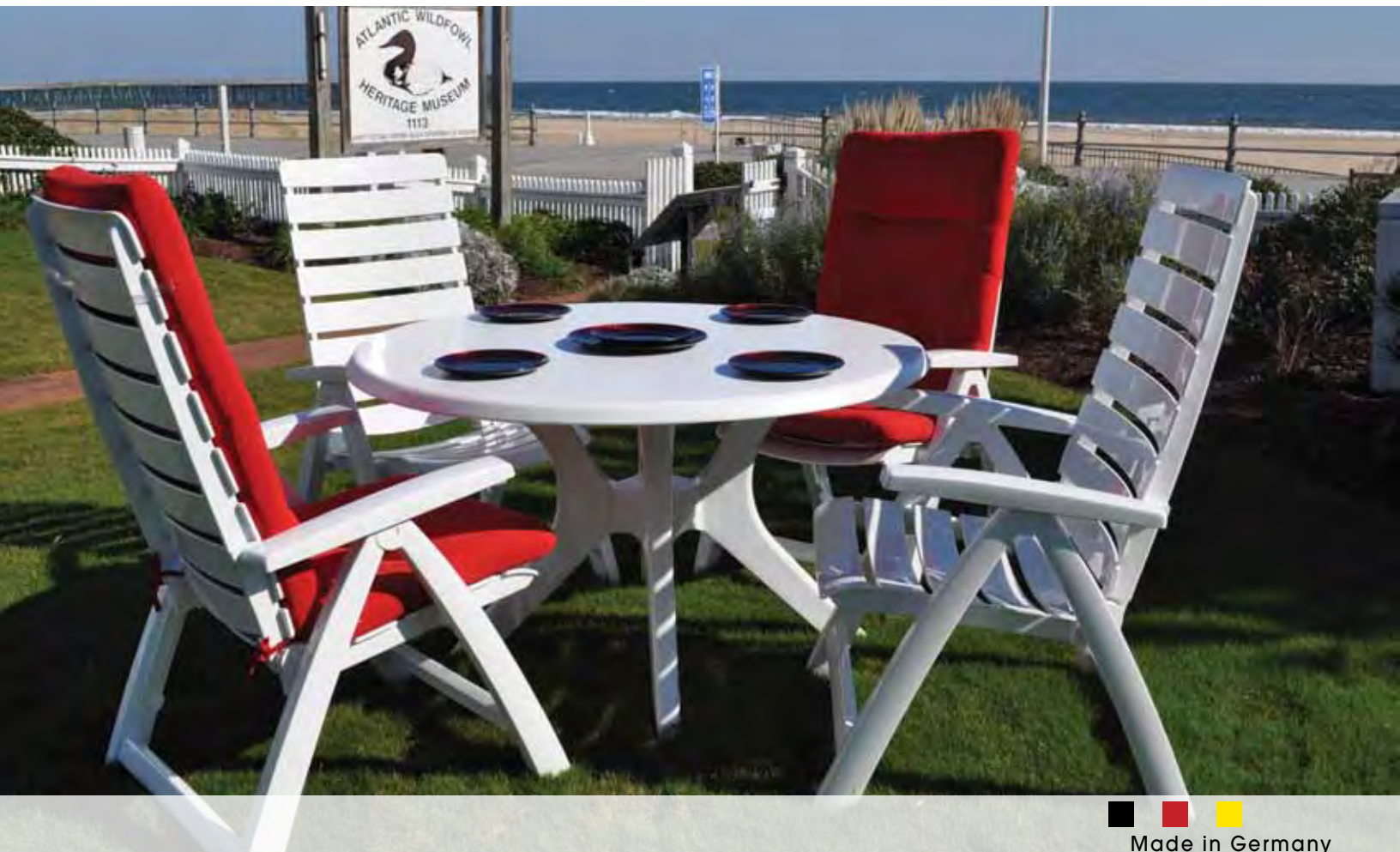
Multi-Position Chair  
1438-000  
Cushion # 4603



Side Table / Ottoman  
1038-000  
Cushion # N/A

# Rimini

Indulge in this charming design with strong lines and unrivaled craftsmanship



■ ■ ■  
Made in Germany



*Multi-Position Chair*  
1494-000  
Cushion # 4605



*Ottoman/Side Table\**  
1093-000  
Cushion # N/A

*\*Stackable*



Elegant compact design... perfect for balconies, terraces or any other areas with space limitations



■ ■ ■  
Made in Germany



*Folding Side Chair*  
1340-000  
Cushion # 4509



*Folding Arm Chair*  
1341-000  
Cushion # 4509





# Caribic

Body hugging contours and compact design ensure lasting comfort and enjoyment



16 Position Chair  
1491-000  
Cushion # 4603



# Lord

■ ■ ■  
Made in Germany

The elegant style and clever stacking design makes this chair ideal for any outdoor patio



Stack Chair\*  
1376-000  
Cushion # N/A

\*Stackable





# Three Seater Swing/Daybed **KETTLER®**

- Robust powder-coated steel frame
- Solid polymer components
- Integrated snack trays
- Locks into stationary position

- Adjustable awning provides optimal shade
- 100% acrylic cushions, skirt and arm bolsters
- Reversible cushions offer striped or solid pattern
- Frame easily reclines into a daybed



Swing Frame With Cushion

41590K1, Forest Green

41590K2, Navy Blue

## Cape Henry 3 Seater Bench

■ ■ ■  
Made in Germany



- Weatherproof resin construction with reinforced metal profiles
- Contoured backrest and seat for optimal comfort
- 59" seating area can accommodate up to 3 people
- Ground anchors included



3 Seater Bench

4255-000

# KETTALUX®-Plus Tables

Constructed in Germany using the KETTALUX®-Plus 2 component process, this innovative tabletop is shock absorbent and totally weatherproof. Its warp-proof resin core and chip resistant edges are made from our proprietary polymer resin, ensuring a lifetime of advanced stability and resilience.



37" Square Dining Table  
3840-829



63" x 37" Dining Table  
3843-829



32" Square Folding Table  
307018-5100

■ ■ ■  
Made in Germany



46" Round Folding Table  
307017-5100



46" Round Dining Table  
3659-855



63" x 38" Dining Table  
3699-855

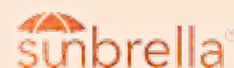
\* All tables have umbrella holes



# Fabric Selection

**KETTLER®**

- Stocked fabrics for wrought iron products: Canvas Coal, Jockey Red, Rayure Azul
- Stocked Fabrics for solid polymer resin products: Navy, Jockey Red, Forest Green



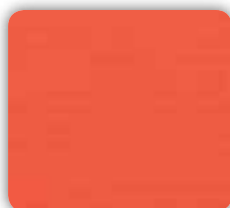
## C Grade:



3012 Navy  
(5439)



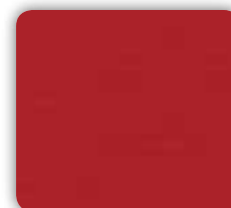
3013 Forest Green  
(5446)



3041 Canvas Melon  
(5415)



3073 Air Blue  
(5410)



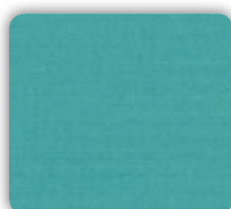
3099 Jockey Red  
(3099)



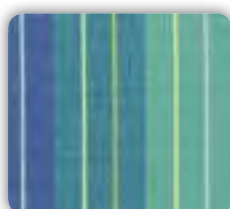
3100 Buttercup  
(5438)



3112 Canvas Coal  
(5489)



3113 Canvas Aruba  
(5416)



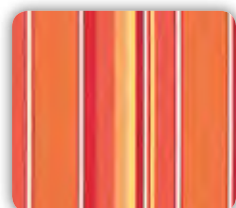
3121 Seaside Seville  
(5608)



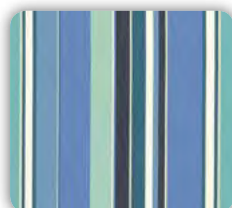
3135 Spectrum Crimson  
(48035)



3141 Foster Metallic  
(56051)



3174 Dolce Mango  
(56000)



3185 Dolce Oasis  
(56001)



3190 Heather Beige  
(5476)



3200 Spa  
(5608)



3229 Scavo Willow  
(56040)



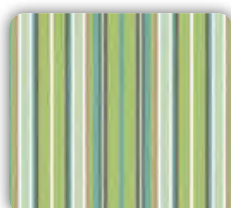
3266 Spectrum Cilantro  
(48022)



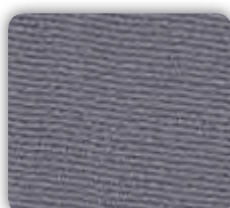
3292 Canvas Ginko  
(54011)



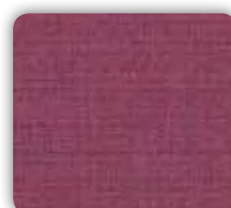
3296 Scoop Aqua  
outdura



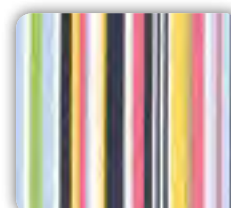
3316 Foster Surfside  
(56049)



3340 Canvas Charcoal  
(54048)



3341 Canvas Iris  
(57002)

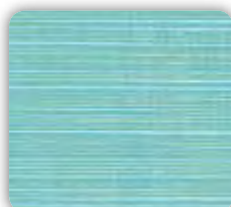


3368 Steeplechase Malibu  
(56064)

## D Grade:



4054 Dupione Crimson  
(8051)



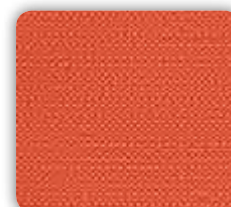
4075 Dupione Celeste  
(8067)



4076 Dupione Peridot  
(8024)



4126 Rayure Azul



4130 Echo Sangria  
(8080)

\* Sunbrella Fabric Number noted in parenthesis where applicable